

ASSEMBLY INSTRUCTIONS

STOCKBRIDGE DAMPER PREFORMED

AI 066

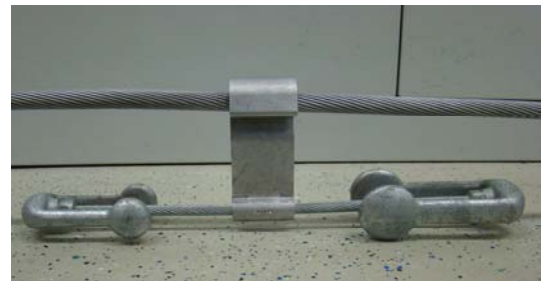
1. Be sure to select the proper helical rod type and size suitable for your conductor diameter and with the same lay direction. Mark the conductor where the Stockbridge Damper has to be installed.



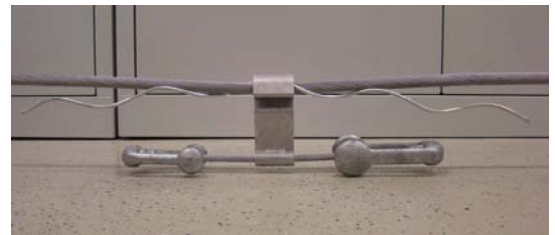
2. Place the Stockbridge Damper over the conductor.

Important:

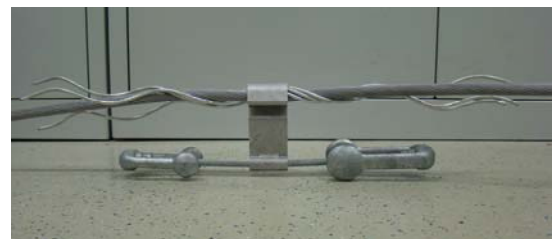
The Stockbridge damper must be placed with the weights towards the ground and the heavier weight directed into the span.



3. Insert first one of the helical rod in to the slot of the Stockbridge Damper clamp. Align the centre mark of the first rod in the middle of the Damper clamp and wrap it on to the conductor leaving the ends loose.

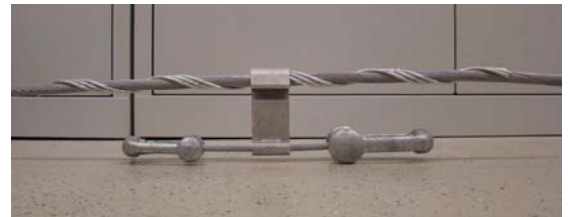


4. Continue applying the remaining two rods as described above until you have assembled all three rods.



5. To complete application of the rods, wrap the end of the rods simultaneously into position.

To assure a strong reinforcement, make sure that the rods are not crossed and that all rods are evenly spaced.



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